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#### AMENDMENTS TO THE CLAIMS

The following claim set replaces all prior versions, and listings, of claims in the application:

1-50 (CANCELED)

51. (CURRENTLY AMENDED) A non-woven mat of chopped strands, comprising:

a plurality of fibers disposed in a non-woven configuration to define a mat,  
wherein *on Support Strand.*  
substantially 100% all of said fibers are disposed in fiber bundles, wherein  
said fiber bundles have between 5-450 fibers per bundle and the  
length of said bundles being substantially the same as the lengths  
of the fibers forming said bundles, and wherein at least 85% of said  
fibers of said fiber bundles have a diameter of between about 7-500  
microns; wherein said fibers in said fiber bundles are held together  
with a substantially water insoluble sizing, and  
wherein the integrity of the mat is increased by means of heat activated  
binder fibers.

52. (PREVIOUSLY PRESENTED) A non-woven mat as recited in claim 51  
wherein at least 85% of said fibers in said bundles have a length of between 5-100 mm.

53. (PREVIOUSLY PRESENTED) A non-woven mat as recited in claim 52  
wherein at least 85% of said fibers in said bundles have a diameter of between 7-35  
microns.

54. (PREVIOUSLY PRESENTED) A non-woven mat as recited in claim 53  
wherein at least 10% of the fibers in said fiber bundles comprise reinforcement fibers